

No. 430  
10 April 2002

NOTICE IN TERMS OF SECTION 13 OF THE NON-PROLIFERATION OF  
WEAPONS OF  
MASS DESTRUCTION ACT, 1993

DECLARATION OF CERTAIN NUCLEAR-RELATED DUAL-USE  
EQUIPMENT, MATERIALS  
AND RELATED TECHNOLOGY ITEMS AS CONTROLLED GOODS AND  
CONTROL MEASURES  
APPLICABLE TO SUCH GOODS

1. I, Alec Erwin, Minister of Trade and Industry, on the recommendation of the South African Council for the Non-Proliferation of Weapons of Mass Destruction, under section 13 of the Non-Proliferation of Weapons of Mass Destruction Act, 1993 (Act No. 87 of 1993), hereby -

- (a) declare all items listed in the IAEA (International Atomic Energy Agency) document INFCIRC/254/Rev.4/Part 2, dated March 2000, as quoted in Schedule A to this notice, to be controlled goods;
- (b) determine that the import, export, re-export and transit of such controlled goods shall take place only under a permit issued by the said Council, established under section 4 of the said Act;
- (c) determine that the local transfer or sale of such controlled goods by a person contemplated in section 13(3) of the said Act may take place only if the receiver of the goods has been registered in terms of the said section and the said Council was informed by means of a declaration of the transaction by the supplier;
- (d) declare component parts contemplated in General Note 4, as quoted in Schedule A, that can be described as an integral part of plants, systems, assemblies or equipment listed in Schedule A and without which the plant, system, assemblies or equipment will not perform their intended function or achieve the characteristics or performance level that make the above-mentioned plants, systems, assemblies or equipment controlled according to a Schedule A entry or entries, to be controlled goods; and
- (e) repeal Government Notice No. R 1790 of 14 October 1994.

2. Application forms for permits and registrations in terms of section 13 (3) of the aforementioned Act are obtainable from:

The Secretariat  
South African Council for the Non-Proliferation of Weapons of Mass  
Destruction

Private Bag X84  
PRETORIA  
0001

signed  
ALEC ERWIN  
Minister of Trade and Industry

## SCHEDULE A

### NUCLEAR-RELATED DUAL-USE CONTROLLED GOODS

The list of Nuclear related Dual-Use Equipment, Materials, Software, and Related Technology Items contained in the Annex to IAEA document INFCIRC/254/Rev.4/Part 2, dated March 2000, is quoted in its entirety.

#### QUOTE

#### ANNEX

Note: The International System of Units (SI) is used in this Annex. In all cases the physical quantity defined in SI units should be considered the official recommended control value. However, some machine tool parameters are given in their customary units, which are not SI.

Commonly used abbreviations (and their prefixes denoting size) in this Annex are as follows:

A --- ampere(s)

Bq -- becquerel(s)

degreed Celsius -- degree(s) Celsius

CAS -- chemical abstracts service

Ci --- curie(s)

cm --- centimeter(s)

dB --- decibel(s)

dBm --- decibel referred to 1 milliwatt

g -- gram(s); also, acceleration of gravity (9.81 m/s<sup>2</sup>)

GBq --- gigabecquerel(s)

GHz - gigahertz

GPa --- gigapascal(s)

Gy --- gray

h --- hour(s)

Hz --- hertz

J --- joule(s)

K --- Kelvin

keV --- thousand electron volt(s)

kg -- kilogram(s)

kHz - kilohertz

kN --- kilonewton(s)

kPa --- kilopascal(s)

kV --- kilovolt(s)

kW --- kilowatt(s)

m -- meter(s)

mA --- milliamper(s)

MeV --- million electron volt(s)

MHz --- megahertz

ml -- milliliter(s)

mm -- millimeter(s)

MPa --- megapascal(s)

mPa --- millipascal(s)

MW --- megawatt(s)

pF --- microfarad(s)

um --- micrometer(s)

us --- microsecond(s)

N --- newton(s)

nm --- nanometer(s)

ns --- nanosecond(s)

nH --- nanohenry(ies)

ps -- picosecond(s)

RMS --- root mean square

rpm --- revolutions per minute

s --- second(s)

T --- tesla(s)

TIR --- total indicator reading.

V --- volt(s)

W --- watt(s)

#### GENERAL NOTE

The following paragraphs are applied to the List of Nuclear-Related Dual-Use Equipment, Material, Software, and Related Technology.

1. The description of any item on the List includes that item in either new or second-hand condition.

2. When the description of any item on the List contains no qualifications or specifications, it is regarded as including all varieties of that item. Category captions are only for convenience in reference and do not affect the interpretation of item definitions.

3. The object of these controls should not be defeated by the transfer of any non-controlled item (including plants) containing one or more controlled components when the controlled component or components are the principal element of the item and can feasibly be removed or used for other purposes.

Note: In judging whether the controlled component or components are to be considered the principal element, governments should weigh the factors of quantity, value, and technological know-how involved and other special circumstances which might establish the controlled component or components as the principal element of the item being procured.

4. The object of these controls should not be defeated by the

transfer of component parts. Each government will take such action as it can to achieve this aim and will continue to seek a workable definition for component parts, which could be used by all the suppliers.

## TECHNOLOGY CONTROLS

The transfer of "technology" is controlled according to the Guidelines and as described in each section of the Annex. "Technology" directly associated with any item in the Annex will be subject to as great a degree of scrutiny and control as will the item itself, to the extent permitted by national legislation.

The approval of any Annex item for export also authorizes the export to the same end user of the minimum " technology " required for the installation, operation, maintenance, and repair of the item.

Note: Controls on "technology" transfer do not apply to information "in the public domain" or to "basic scientific research".

## GENERAL SOFTWARE NOTE

The transfer of "software" is controlled according to the Guidelines and as described in the Annex.

Note: Controls on "software" transfers do not apply to "software" as follows:

1. Generally available to the public by being:
  - a. Sold from stock at retail selling points without restriction; and
  - b. Designed for installation by the user without further substantial support by the supplier; or
2. "in the public domain".

## DEFINITIONS

"Accuracy" -

Usually measured in terms of inaccuracy, defined as the maximum deviation, positive or negative, of an indicated value from an accepted standard or true value.

"Angular position deviation" -

The maximum difference between angular position and the actual, very accurately measured angular position after the workpiece mount of the table has been turned out of its initial position. (Ref: VD/VDE 2617 Draft: "Rotary table on coordinate measuring machines")

"Basic scientific research" -

Experimental or theoretical work undertaken principally to acquire new knowledge of the fundamental principles of phenomena and observable facts, not primarily directed toward a specific practical aim or objective.

"Contouring control" -

Two or more "numerically controlled" motions operating in accordance with instructions that specify the next required position and the required feed rates to that position. These feed rates are varied in relation to each other so that a desired contour is generated. (Ref. ISO 2806-1980 as amended)

"Development"-

is related to all phases before "production" such as:

-design

-design research

-design analysis design concepts assembly and testing of prototypes pilot production schemes

-design data

-process of transforming design data into a product

-configuration design

-integration design

-layouts

"Fibrous or filamentary materials" -

means continuous 'monofilaments', 'yarns', 'rovings', 'tows' or 'tapes'. N.B.:

1. 'Filament' or 'monofilament' -

is the smallest increment of fiber, usually several  $\mu\text{m}$  in diameter.

2. 'Roving'

is a bundle (typically 12-120) of approximately parallel 'strands'.

N.B.:

'Strand' -

is a bundle of 'filaments' (typically over 200) arranged approximately parallel.

3. 'Tape' -

is a material constructed of interlaced or unidirectional 'filaments', 'strands', 'rovings', 'tows' or 'yarns', etc., usually preimpregnated with resin.

4. 'Tow' -

is a bundle of 'filaments', usually approximately parallel. 5. 'Yarn'

-

is a bundle of twisted 'strands'. 6. 'Filament'

See "Fibrous or filamentary materials".

"In the public domain" -

"In the public domain", as it applies herein, means "technology" or "software" that has been made available without restrictions upon its further dissemination. (Copyright restrictions do not remove "technology" or "software" from being "in the public domain".)

"Linearity" -

(Usually measured in terms of non linearity) is the maximum deviation of the actual characteristic (average of upscale and downscale readings), positive or negative, from a straight line so positioned as to equalize and minimize the maximum deviations.

"Measurement uncertainty" -

The characteristic parameter which specifies in what range around the output value the correct value of the measurable variable lies with a confidence level of 95%. It includes the uncorrected systematic deviations, the uncorrected backlash, and the random deviations. (Reference: VDINDE 2617)

"Microprogram" -

A sequence of elementary instructions, maintained in a special storage, the execution of which is initiated by the introduction of its reference instruction into an instruction register.

'Monofilament' -

See "Fibrous or filamentary materials".

"Numerical control" -

The automatic control of a process performed by a device that makes use of numeric data usually introduced as the operation is in progress.  
(Ref. ISO 2382)

"Positioning accuracy" -

of "numerically controlled" machine tools is to be determined and presented in accordance with Item 1.13.2., in conjunction with the requirements below:

(a) Test conditions (ISO/DIS 230/2, paragraph 3):

For 12 hours before and during measurements, the machine tool and accuracy measuring equipment will be kept at the same ambient temperature. During the premeasurement time, the slides of the machine will be continuously cycled identically to the way they will be cycled during the accuracy measurements;

(2) The machine shall be equipped with any mechanical, electronic, or software compensation to be exported with the machine;

Accuracy of measuring equipment for the measurements shall be at least four times more accurate than the expected machine tool accuracy;

(4) Power supply for slide drives shall be as follows:

- (i) Line voltage variation shall not be greater than +/- 10% of nominal rated voltage;
- (ii) Frequency variation shall not be greater than +/- 2 Hz of normal frequency;
- (iii) Lineouts or interrupted service are not permitted.

(b) Test Program (paragraph 4):

Feed rate (velocity of slides) during measurement shall be the rapid traverse rate;

N.B.: In the case of machine tools which generate optical quality surfaces, the feed rate shall be equal to or less than 50 mm per minute;

(2) Measurements shall be made in an incremental manner from one limit of the axis travel to the other without returning to the starting



position for each move to the target position;

(3) Axes not being measured shall be retained at mid-travel during test of an axis.

(c) Presentation of the test results (paragraph 2): The results of the measurements must include:

(1) "positioning accuracy" (A) and

(2) The mean reversal error (B).

"Production" -

means all production phases such as:

-construction production engineering manufacture integration

-assembly (mounting) inspection

-testing

-quality assurance

"Program" -

A sequence of instructions to carry out a process in, or convertible into, a form executable by an electronic computer.

"Resolution" -

The least increment of a measuring device; on digital instruments, the least significant bit. (Reference: ANSI B-89.1.12)

'Roving'-

See "Fibrous or filamentary materials".

"Software" -

A collection of one or more "programs" or "microprograms" fixed in any tangible medium of expression.

'Strand' -

See "Fibrous or filamentary materials".

'Tape' -

See "Fibrous or filamentary materials".

"Technical assistance" -

"Technical assistance" may take forms such as: instruction, skills, training, working knowledge, consulting services.

Note: "Technical assistance" may involve transfer of "technical data".

"Technical data" -

"Technical data" may take forms such as blueprints, plans, diagrams, models, formulae, engineering designs and specifications, manuals and instructions written or recorded on other media or devices such as disk, tape, read-only memories.

"Technology" -

means specific information required for the "development", "production", or "use" of any item contained in the List. This information may take the form of "technical data" or "technical assistance".

'Tow' -

See "Fibrous or filamentary materials".

"Use" -

Operation, installation (including on-site installation), maintenance (checking), repair, overhaul, and refurbishing.

'Yarn' -

See "Fibrous or filamentary materials".

## ANNEX CONTENTS

### 1. INDUSTRIAL EQUIPMENT

#### 1.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

1.A.1. High-density radiation shielding windows

1.A.2. Radiation-hardened TV cameras, or lenses therefore

1.A.3. Robots, end-effectors' and control units

1.A.4. Remote manipulators

## 1.B. TEST AND PRODUCTION EQUIPMENT

1.B.1. Flow-forming machines, spin-forming machines capable of flow forming functions, and mandrels

1.B.2. Machine tools

1.B.3. Dimensional inspection machines, instruments, or systems

1.B.4. Controlled atmosphere induction furnaces, and power supplies therefore

1.B.5. Isostatic presses, and related equipment

1.B.6. Vibration test systems, equipment, and components

1.B.7. Vacuum or other controlled atmosphere metallurgical melting and casting furnaces and related equipment

## 1.C. MATERIALS

## 1.D. SOFTWARE

## 1.E. TECHNOLOGY

## 2. MATERIALS

### 2.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

2.A.1. Crucibles made of materials resistant to liquid actinide metals

2.A.2. Platinized catalysts

2.A.3. Composite structures in the forms of tubes

### 2.B. TEST AND PRODUCTION EQUIPMENT

2.B.1. Tritium facilities or plants, and equipment therefore

2.B.2. Lithium isotope separation facilities or plants, and equipment therefore

### 2.C. MATERIALS

Aluminium

Beryllium

Bismuth

Boron

Calcium

Chlorine trifluoride

Fibrous or filamentary materials,

Hafnium

Lithium

Magnesium

Maraging Steel

Radium-226

Titanium

Tungsten

Zirconium

Nickel powder and porous nickel metal

Tritium

Helium-3

Alpha-emitting radionuclides

2.D. SOFTWARE

2.E. TECHNOLOGY

3. URANIUM ISOTOPE SEPARATION EQUIPMENT AND COMPONENTS  
(Other Than  
Trigger List Items)

3.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

Frequency changers or generators

Lasers, laser amplifiers and oscillators

Valves

Superconducting solenoidal electromagnets

High-power direct current power supplies

High-voltage direct current power supplies

Pressure transducers

Vacuum pumps

### 3.B. TEST AND PRODUCTION EQUIPMENT

3.B.1. Electrolytic cells for fluorine production

3.B.2. Rotor fabrication or assembly equipment, rotor straightening equipment, bellows forming mandrels and dies

3.B.3. Centrifugal multiplane balancing machines

3.B.4. Filament winding machines and related equipment

3.B.5. Electromagnetic isotope separators

3.B.6. Mass spectrometers

### 3.D. SOFTWARE

### 3.E. TECHNOLOGY

4. HEAVY WATER PRODUCTION PLANT RELATED EQUIPMENT (Other Than Trigger List Items)

### 4.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

4.A.1. Specialized packings

4.A.2. Pumps

4.A.3. Turboexpanders or turboexpander-compressor sets

### 4.13. TEST AND PRODUCTION EQUIPMENT

4.B.1. Water-hydrogen sulfide exchange tray columns and internal contactors

4.B.2. Hydrogen-cryogenic distillation columns

4.B.3. Ammonia synthesis converters or synthesis units

### 4.C. MATERIALS

4.D. SOFTWARE

4.E. TECHNOLOGY

5. TEST AND MEASUREMENT EQUIPMENT FOR THE DEVELOPMENT OF  
NUCLEAR  
EXPLOSIVE DEVICES

5.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

5.A.1. Photomultiplier tubes

5.B. TEST AND PRODUCTION EQUIPMENT

5.B.1. Flash X-ray generators or pulsed electron accelerators

5.B.2. Multistage light gas guns or other high-velocity gun systems

5.B.3. Mechanical rotating mirror cameras

5.B.4. Electronic streak cameras, electronic framing cameras, tubes  
and devices

5.B.5. Specialized instrumentation for hydrodynamic experiments

5.B.6. High-speed pulse generators S.C.

MATERIALS

5.D. SOFTWARE S.E. TECHNOLOGY

6. COMPONENTS FOR NUCLEAR EXPLOSIVE DEVICES

6.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS Detonators and  
multipoint  
initiation systems Firing sets and equivalent high-current pulse  
generators Switching devices

Pulse discharge capacitors

Neutron generator systems

6.B. TEST AND PRODUCTION EQUIPMENT

6.C. MATERIALS

6.C.1. High explosive substances or mixtures

6.D. SOFTWARE

## 6.E. TECHNOLOGY

### 1. INDUSTRIAL EQUIPMENT

#### 1.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

High-density (lead glass or other) radiation shielding windows, having all of the following characteristics, and specially designed frames therefor:

- a. A 'cold area' greater than 0.09 M<sup>2</sup>;
- b. A density greater than 3 g/cm<sup>3</sup>; and
- c. A thickness of 100 mm or greater.

Technical Note: In Item 9.A. 9.a. the term 'cold area' means the viewing area of the window exposed to the lowest /eve/ of radiation in the design application.

1.A.2. Radiation-hardened TV cameras, or lenses therefor, specially designed or rated as radiation hardened to withstand a total radiation dose greater than 5 x 10<sup>4</sup> Gy (Silicon) without operational degradation.

Technical Note: The term Gy (Silicon) refers to the energy in Joules per kilogram absorbed by an unshielded silicon sample when exposed to ionizing radiation.

1.A.3. 'Robots', 'end-effectors' and control units as follows:

a. 'Robots' or 'end-effectors' having either of the following characteristics:

1. Specially designed to comply with national safety standards applicable to handling high explosives (for example, meeting electrical code ratings for high explosives); or

2. Specially designed or rated as radiation hardened to withstand a total radiation dose greater than 5 x 10<sup>4</sup> Gy (Silicon) without operational degradation;

Technical Note: The term Gy (Silicon) refers to the energy in Joules per kilogram absorbed by an unshielded silicon sample when exposed to ionizing radiation.

b. Control units specially designed for any of the 'robots' or 'end-effectors' specified in Item 1.A.3.a.

Note: Item 1.A.3. does not control 'robots' specially designed for

non-nuclear industrial applications such as automobile paint-spraying booths.

Technical Notes:

#### 9. 'Robots'

In Item 1.A.3. 'Robot' means a manipulation mechanism, which may be of the continuous path or of the point-to-point variety, may use 'sensors', and has all of the following characteristics:

- (a) is multifunctional,
- (b) is capable of positioning or orienting material, parts, tools, or special devices through variable movements in three -dimensional space,
- (c) incorporates three or more closed or open loop servo-devices which may include stepping motors, and
- (d) has 'user-accessible programmability' by means of teach/playback method or by means of an electronic computer which may be a programmable logic controller, i. e., without mechanical intervention.

#### N.B.1:

In the above definition 'sensors' means detectors of a physical phenomenon, the output of which (after conversion into a signal that can be interpreted by a control unit) is able to generate "programs" or modify programmed instructions or numerical "program data". This includes "sensors" with machine vision, infrared imaging, acoustical imaging, tactile, feel, inertial position measuring, optical or acoustic ranging or force or torque measuring capabilities.

#### N.B.2:

In the above definition 'user-accessible programmability' means the facility allowing a user to insert, modify or replace "programs" by means other than:

- (a) a physical change in wiring or interconnections, or
- (b) the setting of function controls including entry of parameters.

#### N.B.3:

The above definition does not include the following devices:

- (a) Manipulation mechanisms which are only manually tele operator



controllable;

- (b) Fixed sequence manipulation mechanisms which are automated moving devices operating according to mechanically fixed programmed motions. The "program" is mechanically limited by fixed stops, such as pins or cams. The sequence of motions and the selection of paths or angles are not variable or changeable by mechanical, electronic, or electrical means;
- (c) Mechanically controlled variable sequence manipulation mechanisms which are automated moving devices operating according to mechanically fixed programmed motions. The "program" is mechanically limited by fixed, but adjustable, stops such as pins or cams. The sequence of motions and the selection of paths or angles are variable within the fixed "program" pattern. Variations or modifications of the "program" pattern (e.g., changes of pins or exchanges of cams) in one or more motion axes are accomplished only through mechanical operations,
- (d) Non-servo-controlled variable sequence manipulation mechanisms which are automated moving devices, operating according to mechanically fixed programmed motions. The "program" is variable but the sequence proceeds only by the binary signal from mechanically fixed electrical binary devices or adjustable stops,
- (e) Stacker cranes defined as Cartesian coordinate manipulator systems manufactured as an integral part of a vertical array of storage bins and designed to access the contents of those bins for storage or retrieval.

## 2. 'End-effectors'

In Item 1.A.3. 'end-effectors' are grippers, 'active tooling units', and any other tooling that is attached to the baseplate on the end of a 'robot' manipulator arm.

N.B.:

In the above definition 'active tooling units' is a device for applying motive power, process energy or sensing to the workpiece.

1.A.4. Remote manipulators that can be used to provide remote actions in radiochemical separation operations or hot cells, having either of the following characteristics:

- a. A capability of penetrating 0.6 m or more of hot cell wall (through-the-wall operation); or
- b. A capability of bridging over the top of a hot cell wall with a thickness of 0.6 m or more (over-the-wall operation).

Technical Note: Remote manipulators provide translation of human operator actions to a remote operating arm and terminal fixture. They may be of a master/slave type or operated by joystick or keypad.

## 1.B. TEST AND PRODUCTION EQUIPMENT

1.B.1. Flow-forming machines, spin-forming machines capable of flow-forming functions, and mandrels, as follows:

a. Machines having both of the following characteristics:

1. Three or more rollers (active or guiding); and
2. Which, according to the manufacturer's technical specification, can be equipped with "numerical control" units or a computer control;

b. Rotor-forming mandrels designed to form cylindrical rotors of inside diameter between 75 and 400 mm.

Note: Item 1.B.1.a. includes machines which have only a single roller designed to deform metal plus two auxiliary rollers which support the mandrel, but do not participate directly in the deformation process.

1.13.2. Machine tools, as follows, for removing or cutting metals, ceramics, or composites, which, according to the manufacturer's technical specifications, can be equipped with electronic devices for simultaneous "contouring control" in two or more axes:

N.B.: For "numerical control" units controlled by their associated "software", see Item 1.D.3.

a. Machine tools for turning, that have "positioning accuracies" with all compensations available better (less) than 6  $\mu\text{m}$  according to ISO 23012 (1988) along any linear axis (overall positioning) for machines capable of machining diameters greater than 35 mm;

Note: Item 1.13.2.a. does not control bar machines (Swissturn), limited to machining only bar feed thru, if maximum bar diameter is equal to or less than 42 mm and there is no capability of mounting chucks. Machines may have drilling and/or milling capabilities for machining parts with diameters less than 42 mm.

b. Machine tools for milling, having any of the following characteristics:

1. "Positioning accuracies" with all compensations available better (less) than 6  $\mu\text{m}$  according to ISO 230/2 (1988) along any linear axis (overall positioning); or

2. Two or more contouring rotary axes;

Note: Item 1.B.2.b. does not control milling machines having both of the following characteristics:

1. X-axis travel greater than 2 m; and
2. Overall "positioning accuracy" on the x-axis worse (more) than 30  $\mu\text{m}$  according to ISO 230/2 (1988).

- c. Machine tools for grinding, having any of the following characteristics:

1. "Positioning accuracies" with all compensations available better (less) than 4  $\mu\text{m}$  according to ISO 230/2 (1988) along any linear axis (overall positioning); or

2. Two or more contouring rotary axes;

Note: Item 1.B.2.c. does not control grinding machines as follows:

1. Cylindrical external, internal, and external-internal grinding machines having all the following characteristics:

- a. Limited to cylindrical grinding;
- b. A maximum workpiece outside diameter or length of 150 mm;
- c. Not more than two axes that can be coordinated simultaneously for "contouring control"; and
- d. No contouring c-axis;

2. Jig grinders with axes limited to x,y,c, and a, where c-axis is used to maintain the grinding wheel normal to the work surface, and the a-axis is configured to grind barrel cams;

3. Tool or cutter grinding machines with "software" specially designed for the manufacturing of tools or cutters;

4. Crankshaft or camshaft grinding machines.

- d. Non-wire type Electrical Discharge Machines (EDM) that have two or more contouring rotary axes and that can be coordinated simultaneously for "contouring control".

Note: Stated "positioning accuracy" levels derived from measurements made according to ISO 230/2 or national equivalents may be used for each machine tool model instead of individual machine tests.

Stated "positioning accuracy" are to be derived as follows: 1. Select five machines of a model to be evaluated;

2. Measure the linear axis accuracies according to ISO 230/2;

3. Determine the A-values for each axis of each machine. The method of calculating the A-value is described in the ISO standard;

4. Determine the mean value of the A-value of each axis. This mean value becomes the stated value of each axis for the model (Ax Ay ... );

5. Since the Category 2 list refers to each linear axis there will be as many stated values as there are linear axes;

6. If any axis of a machine model not controlled by Items 1.13.1.a. to 1.B.1.c. has a stated accuracy A of 6 um or better (less) for grinding machines, and 8 um or better (less) for milling and turning machines, both according to ISO 23012 (1988), then the builder should be required to reaffirm the accuracy level once every eighteen months.

Technical Notes: 1. Axis nomenclature shall be in accordance with International Standard ISO 849, "Numerical Control Machines - Axis and Motion Nomenclature".

2. Not counted in the total number of contouring rotary axes are secondary parallel contouring rotary axes the center line of which is parallel to the primary rotary axis.

3. Rotary axes do not necessarily have to rotate over 360 degrees. A rotary axis can be driven by a linear device, e.g., a screw or a rack-and-pinion.

1.13.3. Dimensional inspection machines, instruments, or systems, as follows:

a. Computer controlled or numerically controlled dimensional inspection machines having both of the following characteristics:

1. Two or more axes; and

2. A one-dimensional length "measurement uncertainty" equal to or better (less) than  $(1.25 + U1000)$  um tested with a probe of an "accuracy" of better (less) than 0.2 um (L is the measured length in millimeters) (Ref: VDINDE 2617 parts 1 and 2);

b. Linear displacement measuring instruments, as follows:

1. Non-contact type measuring systems with a "resolution" equal to or better (less) than 0.2 um within a measuring range up to 0.2 mm;

2. Linear variable differential transformer (LVDT) systems having both of the following characteristics:

- a. "Linearity" equal to or better (less) than 0.1% within a measuring range up to 5 mm: and
- b. Drift equal to or better (less) than 0.1% per day at a standard ambient test room temperature +/- 1 K;

3. Measuring systems having both of the following characteristics:

- a. Contain a laser; and
- b. Maintain for at least 12 hours, over a temperature range of +/- 1 K around a standard temperature and a standard pressure:

1. A "resolution" over their full scale of 0.1 um or better; and
2. With a "measurement uncertainty" equal to or better (less) than  $(0.2 + U/2000)$  um (L is the measured length in millimeters);

Note: Item 1.13.3.b.3. does not control measuring interferometer systems, without closed or open loop feedback, containing a laser to measure slide movement errors of machine tools, dimensional inspection machines, or similar equipment.

- c. Angular displacement measuring instruments having an "angular position deviation" equal to or better (less) than 0.000256;

Note: Item 1.B.3.c. does not control optical instruments, such as autocollimators, using collimated light to detect angular displacement of a mirror.

- d. Systems for simultaneous linear-angular inspection of hemishells, having both of the following characteristics:

1. "Measurement uncertainty" along any linear axis equal to or better (less) than 3.5 um per 5 mm; and

2. "Angular position deviation" equal to or less than  $0.02\phi$ .

Notes: 1. Item 1.13.3. includes machine tools that can be used as measuring machines if they meet or exceed the criteria specified for the measuring machine function.

2. Machines described in Item 1.13.3. are controlled if they exceed the threshold specified anywhere within their operating range.

Technical Notes: 1. The probe used in determining the measurement uncertainty of a dimensional inspection system shall be as described in

VDI/VDE 2617 parts 2, 3 and 4.

2. All parameters of measurement values in this item represent plus/minus, i.e., not total band.

1.B.4. Controlled atmosphere (vacuum or inert gas) induction furnaces, and power supplies therefor, as follows:

a. Furnaces having all of the following characteristics:

1. Capable of operation at temperatures above 1123 K (850 degrees Celsius);
2. Induction coils 600 mm or less in diameter; and
3. Designed for power inputs of 5 kW or more;

Note: Item 1.B.4.a. does not control furnaces designed for the processing of semiconductor wafers.

b. Power supplies, with a specified output power of 5 kW or more, specially designed for furnaces specified in Item 1.B.4.a.

1.B.5. 'Isostatic presses', and related equipment, as follows:

a. 'Isostatic presses' having both of the following characteristics:

1. Capable of achieving a maximum working pressure of 69 MPa or greater; and
2. A chamber cavity with an inside diameter in excess of 152 mm;

b. Dies, molds, and controls specially designed for the 'isostatic presses' specified in Item 1.13.5.a.

Technical Notes: 1. In Item 1.B.5. 'Isostatic presses' means equipment capable of pressurizing a closed cavity through various media (gas, liquid, solid particles, etc.) to create equal pressure in all directions within the cavity upon a workpiece or material.

2. In Item 1.B.5. the inside chamber dimension is that of the chamber in which both the working temperature and the working pressure are achieved and does not include fixtures. That dimension will be the smaller of either the inside diameter of the pressure chamber or the inside diameter of the insulated furnace chamber, depending on which of the two chambers is located inside the other.

1.B.6. Vibration test systems, equipment, and components as follows:

a. Electrodynamic vibration test systems, having all of the following characteristics:

1. Employing feedback or closed loop control techniques and incorporating a digital control unit;
  2. Capable of vibrating at 10 g RMS or more between 20 and 2000 Hz;  
and
  3. Capable of imparting forces of 50 kN or greater measured 'bare table';
- b. Digital control units, combined with "software" specially designed for vibration testing, with a real-time bandwidth greater than 5 kHz and being designed for a system specified in Item 1.13.6.a.;
  - c. Vibration thrusters (shaker units), with or without associated amplifiers, capable of imparting a force of 50 kN or greater measured 'bare table', which are usable for the systems specified in Item 1.13.6.a.;
  - d. Test piece support structures and electronic units designed to combine multiple shaker units into a complete shaker system capable of providing an effective combined force of 50 kN or greater, measured 'bare table', which are usable for the systems specified in Item 1.13.6.a.

Technical Note: /n Item 1.B.6. 'bare table' means a flat table, or surface, with no fixtures or fittings.

1.B.7. Vacuum or other controlled atmosphere metallurgical melting and casting furnaces and related equipment, as follows:

- a. Arc remelt and casting furnaces having both of the following characteristics:
  1. Consumable electrode capacities between 1000 and 20000 cm<sup>3</sup>; and 2. Capable of operating with melting temperatures above 1973 K(1700 degreeed Celsius);
- b. Electron beam melting furnaces and plasma atomization and melting furnaces, having both of the following characteristics:
  1. A power of 50 kW or greater; and
  2. Capable of operating with melting temperatures above 1473 K (1200 degreeed Celsius);
- c. Computer control and monitoring systems specially configured for any of the furnaces specified in Item 1.13.7.a. or 1.B.7.b.

## 1.C. MATERIALS

None.

## 1.D. SOFTWARE

1.D.1. "Software" specially designed for the "use" of equipment specified in Item 1.A.3, 1.13.1., 1.13.3., 1.13.5., 1.13.6.a., 1.B.6.b., 1.B.6.d. or 1.13.7.

Note: "Software" specially designed for systems specified in Item 1.B.3.d. includes "software" for simultaneous measurements of wall thickness and contour.

1.D.2. "Software" specially designed or modified for the "development", "production", or "use" of equipment specified in Item 1.13.2.;

1.D.3. "Software" for any combination of electronic devices or system enabling such device(s) to function as a "numerical control" unit capable of controlling five or more interpolating axes that can be coordinated simultaneously for "contouring control".

Notes: 1. "Software" is controlled whether exported separately or residing in a "numerical control" unit or any electronic device or system.

2. Item 1.D.3. does not control "software" specially designed or modified by the manufacturers of the control unit or machine tool to operate a machine tool that is not specified in Item 1.13.2.

## 1.E. TECHNOLOGY

1.E.1. "Technology" according to the Technology Controls for the "development", "production" or "use" of equipment, material or "software" specified in 1.A. through 1.D.

## 2. MATERIALS

### 2.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

2.A.1. Crucibles made of materials resistant to liquid actinide metals, as follows: a. Crucibles having both of the following characteristics:

1. A volume of between 150 cm<sup>3</sup> (150 ml) and 8000 cm<sup>3</sup> (8 liters); and
2. Made of or coated with any of the following materials, having a purity of 98% or greater by weight:

- a. Calcium fluoride (CaF<sub>2</sub>);

- b. Calcium zirconate (metazirconate) (CaZrO<sub>3</sub>);



- c. Cerium sulfide (Ce<sub>2</sub>S<sub>3</sub>);
- d. Erbium oxide (erbia) (Er<sub>2</sub>O<sub>3</sub>); e. Hafnium oxide (hafnia) (HfO<sub>2</sub>);
- f. Magnesium oxide (MgO);
- g. Nitrided niobium-titanium-tungsten alloy (approximately 50% Nb, 30% Ti, 20% W);

h. Yttrium oxide (yttria) (Y<sub>2</sub>O<sub>3</sub>); or

i. Zirconium oxide (zirconia) (ZrO<sub>2</sub>);

b. Crucibles having both of the following characteristics:

- 1. A volume of between 50 cm<sup>3</sup> (50 ml) and 2000 cm<sup>3</sup> (2 litres); and
- 2. Made of or lined with tantalum, having a purity of 99.9% or greater by weight;

c. Crucibles having all of the following characteristics:

- 1. A volume of between 50 cm<sup>3</sup> (50 ml) and 2000 cm<sup>3</sup> (2 litres);
- 2. Made of or lined with tantalum, having a purity of 98% or greater by weight; and
- 3. Coated with tantalum carbide, nitride, boride, or any combination thereof.

2.A.2. Platinized catalysts specially designed or prepared for promoting the hydrogen isotope exchange reaction between hydrogen and water for the recovery of tritium from heavy water or for the production of heavy water.

2.A.3. Composite structures in the form of tubes having both of the following characteristics:

- a. An inside diameter of between 75 and 400 mm; and
- b. Made with any of the "fibrous or filamentary materials" specified in Item 2.C.7.a. or carbon prepreg materials specified in Item 2.C.7.c.

## 2.B. TEST AND PRODUCTION EQUIPMENT

2.B.1. Tritium facilities or plants, and equipment therefor, as follows:

- a. Facilities or plants for the production, recovery, extraction,

concentration or handling of tritium;

b. Equipment for tritium facilities or plants, as follows:

1. Hydrogen or helium refrigeration units capable of cooling to 23 K (250 degree Celsius) or less, with heat removal capacity greater than 150 W;

2. Hydrogen isotope storage or purification systems using metal hydrides as the storage or purification medium.

2.B.2. Lithium isotope separation facilities or plants, and equipment therefor, as follows:

a. Facilities or plants for the separation of lithium isotopes;

b. Equipment for the separation of lithium isotopes, as follows:

1. Packed liquid-liquid exchange columns specially designed for lithium amalgams;

2. Mercury or lithium amalgam pumps; 3. Lithium amalgam electrolysis cells;

4. Evaporators for concentrated lithium hydroxide solution.

## 2.C. MATERIALS

2.C.1. Aluminium alloys having both of the following characteristics:

a. Capable of an ultimate tensile strength of 460 MPa or more at 293 K (20 degree Celsius); and

b. In the form of tubes or cylindrical solid forms (including forgings) with an outside diameter of more than 75 mm.

Technical Note: In Item 2. C.1. the phrase, capable of, encompasses aluminium alloys before or after heat treatment.

2.C.2. Beryllium metal, alloys containing more than 50% beryllium by weight, beryllium compounds, manufactures thereof, and waste or scrap of any of the foregoing.

Note: Item 2.C.2. does not control the following:

a. Metal windows for X-ray machines or for bore-hole logging devices;

b. Oxide shapes in fabricated or semi-fabricated forms specially designed for electronic component parts or as substrates for electronic circuits;

c. Beryl (silicate of beryllium and aluminium) in the form of emeralds or aquamarines.

2.C.3. Bismuth having both of the following characteristics: a. A purity of 99.99% or greater by weight, and

b. Containing less than 10 parts per million by weight of silver.

2.C.4. Boron enriched in the boron-10 (10B) isotope to greater than its natural isotopic abundance, as follows: elemental boron, compounds, mixtures containing boron, manufactures thereof, waste or scrap of any of the foregoing.

Note: In Item 2.C.4. mixtures containing boron include boron loaded materials.

Technical Note: The natural isotopic abundance of boron-10 is approximately 18.5 weight percent (20 atom percent).

2.C.5. Calcium having both of the following characteristics:

a. Containing less than 1000 parts per million by weight of metallic impurities other than magnesium; and

b. Containing less than 10 parts per million by weight of boron.

2.C.6. Chlorine trifluoride (ClF<sub>3</sub>).

2.C.7. "Fibrous or filamentary materials", and prepregs, as follows:

a. Carbon or aramid "fibrous or filamentary materials" having either of the following characteristics:

1. A 'specific modulus' of  $12.7 \times 10^6$  m or greater; or

2. A 'specific tensile strength' of  $23.5 \times 10^4$  m or greater;

Note: Item 2.C.7.a. does not control aramid "fibrous or filamentary materials" having 0.25% or more by weight of an ester based fiber surface modifier.

b. Glass "fibrous or filamentary materials" having both of the following characteristics:

1. A 'specific modulus' of  $3.18 \times 10^6$  m or greater; and

2. A 'specific tensile strength' of  $7.62 \times 10^4$  m or greater;

c. Thermoset resin impregnated continuous "yarns", "rovings", "tows" or "tapes" with a width of 15 mm or less (prepregs), made from carbon or

glass "fibrous or filamentary materials" specified in Item 2.C.7.a. or Item 2.C.7.b.

Technical Note: The resin forms the matrix of the composite.

Technical Notes: 1. In Item 2. C.7. 'Specific modulus' is the Young's modulus in N/m<sup>2</sup> divided by the specific weight in N/m<sup>3</sup> when measured at a temperature of 296 ± 2 K (23 ± 2° C) and a relative humidity of 50 ± 5%.

2. In Item 2.C.7. 'Specific tensile strength' is the ultimate tensile strength in N/m<sup>2</sup> divided by the specific weight in N/m<sup>3</sup> when measured at a temperature of 296 ± 2 K (23 ± 2° C) and a relative humidity of 50 ± 5%.

2.C.8. Hafnium metal, alloys containing more than 60% hafnium by weight, hafnium compounds containing more than 60% hafnium by weight, manufactures thereof, and waste or scrap of any of the foregoing.

2.C.9. Lithium enriched in the lithium-6 (<sup>6</sup>Li) isotope to greater than its natural isotopic abundance and products or devices containing enriched lithium, as follows: elemental lithium, alloys, compounds, mixtures containing lithium, manufactures thereof, waste or scrap of any of the foregoing.

Note: Item 2.C.9. does not control thermoluminescent dosimeters.

Technical Note: The natural isotopic abundance of lithium-6 is approximately 6.5 weight percent (7.5 atom percent).

2.C.10. Magnesium having both of the following characteristics:

a. Containing less than 200 parts per million by weight of metallic impurities other than calcium; and

b. Containing less than 10 parts per million by weight of boron.

2.C.11. Maraging steel 'capable of an ultimate tensile strength of 2050 MPa or more at 293 K (20 degree Celsius).

Note: Item 2.C.11. does not control forms in which all linear dimensions are 75 mm or less.

Technical Note: In Item 2.C.11. the phrase 'capable of encompasses maraging steel before or after heat treatment.

2.C.12. Radium-226 (<sup>226</sup>Ra), radium-226 alloys, radium-226 compounds, mixtures containing radium-226, manufactures thereof, and products or devices containing any of the foregoing.

Note: Item 2.C.12. does not control the following:

- a. Medical applicators;
- b. A product or device containing less than 0.37 GBq of radium-226.

2.C.13. Titanium alloys having both of the following characteristics:

- a. 'Capable of an ultimate tensile strength of 900 MPa or more at 293 K (20 degree Celsius); and
- b. In the form of tubes or cylindrical solid forms (including forgings) with an outside diameter of more than 75 mm.

Technical Note: In Item 2. C.13. the phrase 'capable of encompasses titanium alloys before or after heat treatment.

2.C.14. Tungsten, tungsten carbide, and alloys containing more than 90% tungsten by weight, having both of the following characteristics:

- a. In forms with a hollow cylindrical symmetry (including cylinder segments) with an inside diameter between 100 and 300 mm; and
- b. A mass greater than 20 kg.

Note: Item 2.C.14. does not control manufactures specially designed as weights or gamma-ray collimators.

2.C.15. Zirconium with a hafnium content of less than 1 part hafnium to 500 parts zirconium by weight, as follows: metal, alloys containing more than 50% zirconium by weight, compounds, manufactures thereof, waste or scrap of any of the foregoing.

Note: Item 2.C.15. does not control zirconium in the form of foil having a thickness of 0.10 mm or less.

2.C.16. Nickel powder and porous nickel metal, as follows:

N.B.: For nickel powders which are especially prepared for the manufacture of gaseous diffusion barriers see Section 5 of INFCIRC/254/Part 1 (as amended).

- a. Nickel powder having both of the following characteristics:
  - 1. A nickel purity content of 99.0% or greater by weight; and
  - 2. A mean particle size of less than 10 pm measured by the ASTM B 330 standard;
- b. Porous nickel metal produced from materials specified in Item

#### 2.C.16.a.

Note: Item 2.C.16. does not control the following: a. Filamentary nickel powders;

b. Single porous nickel metal sheets with an area of 1000 cm<sup>2</sup> per sheet or less.

Technical Note: Item 2.C. 16-b. refers to porous metal formed by compacting and sintering the material in Item 2.C.16.a. to form a metal material with fine pores interconnected throughout the structure.

2.C.17. Tritium, tritium compounds, mixtures containing tritium in which the ratio of tritium to hydrogen atoms exceeds 1 part in 1000, and products or devices containing any of the foregoing.

Note: Item 2.C.17. does not control a product or device containing less than  $1.48 \times 10^3$  GBq of tritium.

2.C.18. Helium-3 (<sup>3</sup>He), mixtures containing helium-3, and products or devices containing any of the foregoing.

Note: Item 2.C.18. does not control a product or device containing less than 1 g of helium-3.

2.C.19. Alpha-emitting radionuclides having an alpha half-life of 10 days or greater but less than 200 years, in the following forms:

a. Elemental;

b. Compounds having a total alpha activity of 37 GBq per kg or greater;

c. Mixtures having a total alpha activity of 37 GBq per kg or greater;

d. Products or devices containing any of the foregoing.

Note: Item 2.C.19. does not control a product or device containing less than 3.7 GBq of alpha activity.

#### 2.D. SOFTWARE

None

#### 2.E. TECHNOLOGY

2.E.1. "Technology" according to the Technology Controls for the "development", "production" or "use" of equipment, material or "software" specified in 2.A. through 2.D.

### 3. URANIUM ISOTOPE SEPARATION EQUIPMENT AND COMPONENTS

(Other Than Trigger List Items)

#### 3.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

3.A.1. Frequency changers or generators having all of the following characteristics:

N.B.: Frequency changers and generators especially designed or prepared for the gas centrifuge process are controlled under Section 5 Annex B of INFCIRC/254/Part 1 (as amended).

- a. Multiphase output capable of providing a power of 40 W or greater;
- b. Capable of operating in the frequency range between 600 and 2000 Hz;
- c. Total harmonic distortion better (less) than 10%; and
- d. Frequency control better (less) than 0.1%.

Technical Note: Frequency changers in Item 3.A.1, are also known as converters or inverters.

3.A.2. Lasaser amplifiers and oscillators as follows:

- a. Copper vapour lasers having both of the following characteristics:
  1. Operating at wavelengths between 500 and 600 nm, and
  2. An average output power equal to or greater than 40 W;
- b. Argon ion lasers having both of the following characteristics:
  1. Operating at wavelengths between 400 and 515 nm; and
  2. An average output power greater than 40 W;
- c. Neodymium-doped (other than glass) lasers with an output wavelength between 1000 and 1100 nm having either of the following:
  1. Pulse-excited and Q-switched with a pulse duration equal to or greater than 1 ns, and having either of the following:
    - a. A single-transverse mode output with an average output power greater than 40 W; or
    - b. A multiple-transverse mode output with an average output power

greater than 50 W;

or

2. Incorporating frequency doubling to give an output wavelength between 500 and 550 nm with an average output power of greater than 40 W;

d. Tunable pulsed single-mode dye laser oscillators having all of the following characteristics:

1. Operating at wavelengths between 300 and 800 nm;
2. An average output power greater than 1 W;
3. A repetition rate greater than 1 kHz; and
4. Pulse width less than 100 ns;

e. Tunable pulsed dye laser amplifiers and oscillators having all of the following characteristics:

1. Operating at wavelengths between 300 and 800 nm;
2. An average output power greater than 30 W;
3. A repetition rate greater than 1 kHz; and
4. Pulse width less than 100 ns;

Note: Item 3.A.2.e. does not control single mode oscillators.

f. Alexandrite lasers having all of the following characteristics:

1. Operating at wavelengths between 720 and 800 nm;
2. A bandwidth of 0.005 nm or less;
3. A repetition rate greater than 125 Hz; and
4. An average output power greater than 30 W;

g. Pulsed carbon dioxide lasers having all of the following characteristics:

1. Operating at wavelengths between 9000 and 11000 nm;
2. A repetition rate greater than 250 Hz;
3. An average output power greater than 500 W; and



4. Pulse width of less than 200 ns;

Note: Item 3.A.2.g. does not control the higher power (typically 1 to 5 kW) industrial CO<sub>2</sub> lasers used in applications such as cutting and welding, as these latter lasers are either continuous wave or are pulsed with a pulse width greater than 200 ns.

h. Pulsed excimer lasers (XeF, XeCl, KrF) having all of the following characteristics:

1. Operating at wavelengths between 240 and 360 nm;
2. A repetition rate greater than 250 Hz; and
3. An average output power greater than 500 W;

i. Para-hydrogen Raman shifters designed to operate at 16 mm output wavelength and at a repetition rate greater than 250 Hz.

3.A.3. Valves having all of the following characteristics:

- a. A nominal size of 5 mm or greater;
- b. Having a bellows seal; and
- c. Wholly made of or lined with aluminum, aluminum alloy, nickel, or nickel alloy containing more than 60% nickel by weight.

Technical Note: For valves with different inlet and outlet diameter, the nominal size parameter in Item 3.A.3.a. refers to the smallest diameter.

3.A.4. Superconducting solenoidal electromagnets having all of the following characteristics:

- a. Capable of creating magnetic fields greater than 2 T;
- b. A ratio of length to inner diameter greater than 2;
- c. Inner diameter greater than 300 mm; and
- d. Magnetic field uniform to better than 1 % over the central 50% of the inner volume.

Note: Item 3.A.4. does not control magnets specially designed for and exported as part of medical nuclear magnetic resonance (NMR) imaging systems.

N.B.: As part of, does not necessarily mean physical part in the same shipment. Separate shipments from different sources are allowed, provided

the related export documents clearly specify the as part of relationship.

3.A.5. High-power direct current power supplies having both of the following characteristics:

- a. Capable of continuously producing, over a time period of 8 hours, 100 V or greater with current output of 500 A or greater; and
- b. Current or voltage stability better than 0.1 % over a time period of 8 hours

3.A.6. High-voltage direct current power supplies having both of the following characteristics:

- a. Capable of continuously producing, over a time period of 8 hours, 20 kV or greater with current output of 1 A or greater; and
- b. Current or voltage stability better than 0.1 % over a time period of 8 hours

3.A.7. Pressure transducers capable of measuring absolute pressures at any point in the range 0 to 13 kPa and having both of the following characteristics:

- a. Pressure sensing elements made of or protected by aluminum, aluminum alloy, nickel, or nickel alloy with more than 60% nickel by weight; and
- b. Having either of the following characteristics:
  1. A full scale of less than 13 kPa and an "accuracy" of better than  $\pm 1$  of full scale; or
  2. A full scale of 13 kPa or greater and an "accuracy" of better than  $\pm 130$  Pa.

Technical Notes: 1. In Item 3.A.7. pressure transducers are devices that convert pressure measurements into an electrical signal.

2. In Item 3.A.7. "accuracy" includes non-linearity, hysteresis and repeatability at ambient temperature.

3.A.8. Vacuum pumps having all of the following characteristics:

- a. Input throat size equal to or greater than 380 mm;
- b. Pumping speed equal to or greater than 15 m<sup>3</sup>/s; and
- c. Capable of producing an ultimate vacuum better than 13.3 mPa.

Technical Notes: 1. The pumping speed is determined at the measurement point with nitrogen gas or air.

2. The ultimate vacuum is determined at the input of the pump with the input of the pump blocked off.

### 3. B. TEST AND PRODUCTION EQUIPMENT

3.B.1. Electrolytic cells for fluorine production with an output capacity greater than 250 g of fluorine per hour.

3.B.2. Rotor fabrication or assembly equipment, rotor straightening equipment, bellows-forming mandrels and dies, as follows:

a. Rotor assembly equipment for assembly of gas centrifuge rotor tube sections, baffles, and end caps;

Note: Item 3.B.2.a. includes precision mandrels, clamps, and shrink fit machines.

b. Rotor straightening equipment for alignment of gas centrifuge rotor tube sections to a common axis;

Technical Note: In Item 3.B.2.b. such equipment normally consists of precision measuring probes linked to a computer that subsequently controls the action of, for example, pneumatic rams used for aligning the rotor tube sections.

c. Bellows-forming mandrels and dies for producing single-convolution bellows.

Technical Note: The bellows referred to in Item 3.B.2.c. have all of the following characteristics:

1. Inside diameter between 75 and 400 mm;
2. Length equal to or greater than 12.7 mm;
3. Single convolution depth greater than 2 mm; and
4. Made of high-strength aluminum alloys, maraging steel, or high strength "fibrous or filamentary materials".

3.B.3. Centrifugal multiplane balancing machines, fixed or portable, horizontal or vertical, as follows:

a. Centrifugal balancing machines designed for balancing flexible rotors having a length of 600 mm or more and having all of the following characteristics:

1. Swing or journal diameter greater than 75 mm;
  2. Mass capability of from 0.9 to 23 kg; and
  3. Capable of balancing speed of revolution greater than 5000 rpm;\_
- b. Centrifugal balancing machines designed for balancing hollow cylindrical rotor components and having all of the following characteristics:
1. Journal diameter greater than 75 mm;
  2. Mass capability of from 0.9 to 23 kg;
  3. Capable of balancing to a residual imbalance equal to or less than 0.010 kg x mm/kg per plane; and
  4. Belt drive type.
- 3.B.4. Filament winding machines and related equipment, as follows:
- a. Filament winding machines having all of the following characteristics:
1. Having motions for positioning, wrapping, and winding fibers coordinated and programmed in two or more axes;
  2. Specially designed to fabricate composite structures or laminates from "fibrous or filamentary materials"; and
  3. Capable of winding cylindrical rotors of diameter between 75 and 400 mm and lengths of 600 mm or greater,
- b. Coordinating and programming controls for the filament winding machines specified in Item 3.B.4.a.;
- c. Precision mandrels for the filament winding machines specified in Item 3.B.4.a.
- 3.B.5. Electromagnetic isotope separators designed for, or equipped with, single or multiple ion sources capable of providing a total ion beam current of 50 mA or greater.

Notes: 1. Item 3.B.5. includes separators capable of enriching stable isotopes as well as those for uranium.

N. B.: A separator capable of separating the isotopes of lead with a one-mass unit difference is inherently capable of enriching the isotopes of uranium with a three-unit mass difference.

2. Item 3.B.5. includes separators with the ion sources and collectors both in the magnetic field and those configurations in which they are external to the field.

Technical Note: A single 50 mA ion source cannot produce more than 3g of separated highly enriched uranium (HEU) per year from natural abundance feed.

3.B.6. Mass spectrometers capable of measuring ions of 230 atomic mass units or greater and having a resolution of better than 2 parts in 230, as follows, and ion sources therefor:

N.B.: Mass spectrometers especially designed or prepared for analyzing on-line samples of uranium hexafluoride are controlled under Section 5 Annex B of INFCIRC/254/Part 1 (as amended).

a. Inductively coupled plasma mass spectrometers (ICP/MS); b. Glow discharge mass spectrometers (GDMS);

c. Thermal ionization mass spectrometers (TIMS);

d. Electron bombardment mass spectrometers which have a source chamber constructed from, lined with or plated with materials resistant to UF<sub>6</sub>;

e. Molecular beam mass spectrometers having either of the following characteristics:

1. A source chamber constructed from, lined with or plated with stainless steel or molybdenum, and equipped with a cold trap capable of cooling to 193 K (-80 degree Celsius) or less;

or

2. A source chamber constructed from, lined with or plated with materials resistant to UF<sub>6</sub>;

f. Mass spectrometers equipped with a microfluorination ion source designed for actinides or actinide fluorides.

### 3. C. MATERIALS

None.

### 3. D. SOFTWARE

3.D.1. "Software" specially designed for the "use" of equipment specified in Item 3.B.3. or 3.B.4.

### 3.E. TECHNOLOGY

3.E.1. "Technology" according to the Technology Controls for the "development", "production" or "use" of equipment, material or "software" specified in 3.A. through 3.D.

4. HEAVY WATER PRODUCTION PLANT RELATED EQUIPMENT (Other Than Trigger List Items)

#### 4.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

4.A.1. Specialized packings which may be used in separating heavy water from ordinary water, having both of the following characteristics:

a. Made of phosphor bronze mesh chemically treated to improve wettability; and

b. Designed to be used in vacuum distillation towers.

\*FORMULATIONS INCLUDED IN PDF TEXT LINK - PAGE 126

a. Water-hydrogen sulfide exchange tray columns, having all of the following characteristics:

1. Can operate at pressures of 2 MPa or greater;

2. Constructed of carbon steel having an austenitic ASTM (or equivalent standard) grain size number of 5 or greater; and

3. With a diameter of 1.8 m or greater;

b. Internal contactors for the water-hydrogen sulfide exchange tray columns specified in Item 4.B.1.a.

Technical Note: Internal contactors of the columns are segmented trays which have an effective assembled diameter of 9.8 m or greater, are designed to facilitate countercurrent contacting and are constructed of stainless steels with a carbon content of 0.03% or less. These may be sieve trays, valve trays, bubble cap trays or turbogrid trays.

4.B.2. Hydrogen-cryogenic distillation columns having all of the following characteristics:

a. Designed for operation at internal temperatures of 35 K (-238 degrees Celsius) or less;

b. Designed for operation at internal pressures of 0.5 to 5 MPa;

c. Constructed of either:

1. Stainless steel of the 300 series with low sulfur content and with an austenitic ASTM (or equivalent standard) grain size number of 5 or greater; or

2. Equivalent materials which are both cryogenic and H<sub>2</sub> compatible; and

d. With internal diameters of 1 m or greater and effective lengths of 5 m or greater.

4.B.3. Ammonia synthesis converters or synthesis units, in which the synthesis gas (nitrogen and hydrogen) is withdrawn from an ammonia/hydrogen high-pressure exchange column and the synthesized ammonia is returned to said column.

#### 4.C. MATERIALS

None.

#### 4. D. SOFTWARE

None.

#### 4.E. TECHNOLOGY

4.E.1. "Technology" according to the Technology Controls for the "development", "production" or "use" of equipment, material or "software" specified in 4.A. through 4.D.

### 5. TEST AND MEASUREMENT EQUIPMENT FOR THE DEVELOPMENT OF NUCLEAR EXPLOSIVE DEVICES

#### 5.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

5.A.1. Photomultiplier tubes having both of the following characteristics:

a. Photocathode area of greater than 20 cm<sup>2</sup>; and

b. Anode pulse rise time of less than 1 ns.

#### 5.B. TEST AND PRODUCTION EQUIPMENT

5.B.1. Flash X-ray generators or pulsed electron accelerators having either of the following sets of characteristics:

a. 1. An accelerator peak electron energy of 500 keV or greater but less than 25 MeV; and

2. With a figure of merit (K) of 0.25 or greater; or
- b. 1. An accelerator peak electron energy of 25 MeV or greater; and
2. A peak power greater than 50 MW.

Note: Item 5.13.1. does not control accelerators that are component parts of devices designed for purposes other than electron beam or X-ray radiation (electron microscopy, for example) nor those designed for medical purposes.

Technical Notes: 1. The figure of merit K is defined as:  $K=1.7 \times 10^3 V^{2.65}Q$ . V is the peak electron energy in million electron volts. If the accelerator beam pulse duration is less than or equal to 1 ms, then Q is the total accelerated charge in Coulombs. If the accelerator beam pulse duration is greater than 1 ms, then Q is the maximum accelerated charge in 1 ms. Q equals the integral of i with respect to t, over the lesser of 1 ms or the time duration of the beam pulse ( $Q=\int i dt$ ) where i is beam current in amperes and t is the time in seconds.

2. Peak power = (peak potential in volts) x (peak beam current in amperes).

3. In machines based on microwave accelerating cavities, the time duration of the beam pulse is the lesser of 1 ms or the duration of the bunched beam packet resulting from one microwave modulator pulse.

4. In machines based on microwave accelerating cavities, the peak beam current is the average current in the time duration of a bunched beam packet.

5.13.2. Multistage light gas guns or other high-velocity gun systems (coil, electromagnetic, and electrothermal types, and other advanced systems) capable of accelerating projectiles to 2 km/s or greater.

5.B.3. Mechanical rotating mirror cameras, as follows, and specially designed components therefor:

- a. Framing cameras with recording rates greater than 225000 frames per second;
- b. Streak cameras with writing speeds greater than 0.5 mm/ps.

Note: In Item 5.13.3. components of such cameras include their synchronizing electronics units and rotor assemblies consisting of turbines, mirrors, and bearings.

5.13.4. Electronic streak cameras, electronic framing cameras, tubes and devices, as follows:



a. Electronic streak cameras capable of 50 ns or less time resolution;

b. Streak tubes for cameras specified in Item 5.B.4.a.;

c. Electronic (or electronically shuttered) framing cameras capable of 50 ns or less frame exposure time;

d. Framing tubes and solid-state imaging devices for use with cameras specified in Item 5.B.4.c., as follows:

1. Proximity focussed image intensifier tubes having the photocathode deposited on a transparent conductive coating to decrease photocathode sheet resistance;

2. Gate silicon intensifier target (SIT) vidicon tubes, where a fast system allows gating the photoelectrons from the photocathode before they impinge on the SIT plate;

3. Kerr or Pockels cell electro-optical shuttering;

4. Other framing tubes and solid-state imaging devices having a fast image gating time of less than 50 ns specially designed for cameras specified in Item 5.B.4.c.

5.13.5. Specialized instrumentation for hydrodynamic experiments, as follows:

a. Velocity interferometers for measuring velocities exceeding 1 km/s during time intervals of less than 10 ms;

b. Manganin gauges for pressures greater than 10 GPa;

c. Quartz pressure transducers for pressures greater than 10 GPa.

Note: Item 5.B.5.a. includes velocity interferometers such as VISARs (Velocity interferometer systems for any reflector) and DLIs (Doppler laser interferometers).

5.13.6. High-speed pulse generators having both of the following characteristics:

a. Output voltage greater than 6 V into a resistive load of less than 55 ohms; and

b. 'Pulse transition time' less than 500 ps.

Technical Note: In Item 5.B.6.b. 'pulse transition time' is defined as the time interval between 10% and 90% voltage amplitude.

## 5. C. MATERIALS

None.

## 5. D. SOFTWARE

None.

## 5.E. TECHNOLOGY

5.E.1. "Technology" according to the Technology Controls for the "development", "production" or "use" of equipment, material or "software" specified in 5.A. through 5.D.

## 6. COMPONENTS FOR NUCLEAR EXPLOSIVE DEVICES

### 6.A. EQUIPMENT, ASSEMBLIES AND COMPONENTS

6.A.1. Detonators and multipoint initiation systems, as follows:

a. Electrically driven explosive detonators, as follows: 1. Exploding bridge (EB);

2. Exploding bridge wire (EBW);

3. Slapper;

4. Exploding foil initiators (EFI);

(b) Arrangements using single or multiple detonators designed to nearly simultaneously initiate an explosive surface over an area greater than 5000 mm<sup>2</sup> from a single firing signal with an initiation timing spread over the surface of less than 2.5 Ns.

Note: Item 6.A.1. does not control detonators using only primary explosives, such as lead azide.

Technical Note: In Item 6.A.1. the detonators of concern a// utilize a small electrical conductor (bridge, bridge wire, or foil) that explosively vaporizes when a fast, high-current electrical pulse is passed through it. In nonslapper types, the exploding conductor starts a chemical detonation in a contacting high-explosive material such as PETN (pentaerythritoltetranitrate). In slapper detonators, the explosive vaporization of the electrical conductor drives a flyer or slapper across a gap, and the impact of the slapper on an explosive starts a chemical detonation. The slapper in some designs is driven by magnetic force. The term exploding foil detonator may refer to either an EB or a slapper-type detonator. Also, the word initiator is sometimes used in place of the word detonator.

6.A.2. Firing sets and equivalent high-current pulse generators, as follows:

a. Explosive detonator firing sets designed to drive multiple controlled detonators specified by Item 6.A.1. above;

b. Modular electrical pulse generators (pulsers) having all of the following characteristics:

1. Designed for portable, mobile, or ruggedized-use;
2. Enclosed in a dust-tight enclosure;
3. Capable of delivering their energy in less than 15  $\mu$ s; 4. Having an output greater than 100 A;
5. Having a 'rise time' of less than 10  $\mu$ s into loads of less than 40 ohms;
6. No dimension greater than 25,4 cm;
7. Weight less than 25 kg; and
8. Specified to operate over an extended temperature range of 223 to 373 K (-50 degrees Celsius to 100 degrees Celsius) or specified as suitable for aerospace applications.

Note: Item 6.A.2.b. includes xenon flashlamp drivers.

Technical Note: In Item 6.A.2.b.5. 'rise time' is defined as the time interval from 90% to 90% current amplitude when driving a resistive load.

6.A.3. Switching devices as follows:

a. Cold-cathode tubes, whether gas filled or not, operating similarly to a spark gap, having all of the following characteristics:

1. Containing three or more electrodes;
2. Anode peak voltage rating of 2.5 kV or more;
3. Anode peak current rating of 100 A or more; and 4. Anode delay time of 10  $\mu$ s or less;

Note: Item 6.A.3.a. includes gas krytron tubes and vacuum spraytron tubes.

b. Triggered spark-gaps having both of the following characteristics:

1. Anode delay time of 15 us or less; and
  2. Rated for a peak current of 500 A or more;
- c. Modules or assemblies with a fast switching function having all of the following characteristics:
1. Anode peak voltage rating greater than 2 kV;
  2. Anode peak current rating of 500 A or more; and 3. Turn-on time of 1 us or less.

6.A.4. Pulse discharge capacitors having either of the following sets of characteristics:

- a. 1. Voltage rating greater than 1.4 kV;
2. Energy storage greater than 10 J;
3. Capacitance greater than 0.5 uF; and 4. Series inductance less than 50 nH; or

- b. 1. Voltage rating greater than 750 V;
2. Capacitance greater than 0.25 uF; and 3. Series inductance less than 10 nH.

6.A.5. Neutron generator systems, including tubes, having both of the following characteristics:

- a. Designed for operation without an external vacuum system; and
- b. Utilizing electrostatic acceleration to induce a tritium-deuterium nuclear reaction.

## 6.B. TEST AND PRODUCTION EQUIPMENT

None.

## 6.C. MATERIALS

6.C.1. High explosive substances or mixtures, containing more than 2 % by weight of any of the following:

- a. Cyclotetramethylenetetranitramine (HMX) (CAS 2691-41-0);
- b. Cyclotrimethylenetrinitramine (RDX) (CAS 121-82-4);
- c. Triaminotrinitrobenzene (TATB) (CAS 3058-38-6); d. Hexanitrostilbene (HNS) (CAS 20062-22-0); or

e. Any explosive with a crystal density greater than 1.8 g/cm<sup>3</sup> and having a detonation velocity greater than 8000 m/s.

#### 6.D. SOFTWARE

None.

#### 6.E. TECHNOLOGY

6.E.1. "Technology" according to the Technology Controls for the "development", "production" or "use" of equipment, material or "software" specified in 6.A. through 6.D.